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Determining Quality Attributes of Cupcakes by Watermelon Puree and Stevia Sweetener

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Authors' contributions

This work was carried out in collaboration between both authors. Both authors read and approved the final manuscript.

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ABSTRACT

Utilizing stevia instead of sucrose to cut calories and improve nutritional value of cake, and using internal watermelon peels for preparing puree to substitute fats in cupcakes. Muffins technological and sensory evaluation was conducted. By creating a product with high nutritional value and low in fat, utilizing vegetables' high fiber content, creating a new product with high nutritional and biological value, and taking advantage of various minerals from their natural sources, watermelon peels can be used to their fullest potential economically and for health reasons. The muffin blends and formulas were made, and we performed all necessary analyses (chemical, physical, sensory assessment, and texture for muffins). The findings demonstrated that while weight increased with increasing purée, volume and specific volume considerably reduced. So that the muffins volume was small at 100% replacement level. Using watermelon puree and stevia in place of butter and sucrose in baking resulted in a negligible improvement in cohesion, chewiness, and hardness. However, there was no difference between the acceptability of the low-calorie muffins and the control cake until 75%. The addition of (watermelon and stevia) did not cause any unfavorable changes in flavor, aroma, or color. The panelists agreed that the watermelon and stevia muffins high moisture level was acceptable. Results showed that puree and stevia are effective at lowering the

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amount of fat and calories in muffins and are a suitable fat and sugar substitute. The final product had higher levels of protein, ash, fiber, and minerals, and the muffins had high acceptance. Low-calorie muffins contained more moisture and were moister, but they were still secure and maintained quality.

Keywords: Watermelon peel; fat replacer; stevia.

1. INTRODUCTION

A significant energy source for growth and development, dietary fat also supplies the necessary fatty acids required to maintain the integrity of cell membranes and to produce prostaglandins. Additionally, fat facilitates the absorption of various phytochemicals and fatsoluble vitamins [1]. Obesity is now considered to be a public health hazard. Since the 1980s, the prevalence of obesity has tripled in the nations that make up the WHO [2]. Fat gives baked food products crucial sensory qualities, such as color, taste, texture, and odor, all of which help to increase consumer approval. Foods that are baked, such crackers, cakes, and biscuits, often have high fat content. But there is a rising need for wholesome snack foods with lower fat content. Fat replacers have been used to retain consumer approval while also lowering the overall fat level. A variety of fat substitutes, including complex carbohydrates, gums and gels. whole food matrices. and their combinations, have been studied in baked food products. Each fat substitute has unique qualities that can change a food product's guality [3]. The three main sources of fat substitutes are carbohydrate-, protein-, and fat-based. [4]. Fat replacers are employed in a number of items, from baked goods to frozen desserts, to give some or all of the beneficial characteristics of fat while giving less calories than the fat being replaced. The best usage of fat substitutes is when they aid in calorie management and when they promote the consumption of meals rich in essential nutrients [1]. Vegetable puree shown that purees are a suitable fat substitute in cakes and effective in lowering the amount of fat and consequently the calorie content. Cakes made with up to 50% puree (for both squash and cantaloupe) did not differ from the control cake in terms of volume or appearance. Puree was added, but no unfavorable color changes occurred. While the panelists preferred cakes with puree because of their high moisture content [5]. The substitution of fruits or vegetables for baked goods, which are known to have a high proportion of fat, results in healthier options [6]. Another form of carbohydrate-based fat substitutes is fruit-based. Individually, starch, pectin, and cellulose, as well as some types of fruit, have the potential to be effective fat substitutes. The moisture content of products with lower fat was raised using carbohydratesubstitutes [7]. One based fat of the Cucurbitaceae family's most economically significant fruits is the watermelon (Citrullus lanatus). Worldwide, subtropical and tropical regions have successfully grown and farmed [8-9] and [10]. According to the Food and Agriculture Organization Statistical Database [11], China was the world's top producer of watermelons in 2022, turning out 60.25 million tonnes (with a total production of 101.62 million tonnes). Turkey, India, Iran, and Algeria were the next largest producers, followed by China. Future watermelon production is anticipated to follow the current upward trend. Watermelon fruit is a good source of nutrients for humans, according to numerous scientific research. They contain a wide range of crucial elements, such as vitamins, minerals, organic acids, proteins, sugars, and [12-14].Alkaloids, amino acids flavonoids. tannins, terpenoids, alvcosides. phenols, saponins, and steroids are a few more useful chemical components found in watermelon fruits that have positive pharmacological effects [15,16]. Due to these substances' antimicrobial, anticancer. antiulcer. antioxidant, antiinflammatory, antihypertensive, analgesic, and antigiardial properties, which enable them to function against prosthetic hyperplasia and serve atherosclerosis, gastroprotective, as hepatoprotective, and laxative agents, they can be used in the rapeutic approaches. [15], [16 -18].Watermelon peels contain 6.77 grams of protein per 100 grams, 0.92 grams of fat per 100 grams, 13.2 grams of ash, 24 grams of fiber, 53.59 milligrams of sodium, 2074 milligrams of potassium, 468 milligram of calcium, 0.59 milligrams of copper, 12.08 of milligrams iron,164.48 milligrams of magnesium, 0.91 milligrams of zinc, 107 milligrams of phosphorus [19].

The watermelon peel can also be regarded as a good source of nutrients, polyphenols, and antioxidants. The component stevia, sometimes

referred to as Stevia Rebaudiana, can be used as a natural sweetener. Because it contains glycosides, the stevia plant has a sweet flavor [20]. Stevia extracts have a sweetness level that is 200-300% higher than sugar's [21]. Stevia has a glycemic index of zero, honey ranges from 30 to 58, and sugar has a glycemic index of roughly 58, making it a great choice for diabetics. [22], Stevia and stevioside are safe when used as sweeteners, [23-24]. Both are suitable for people with diabetes, phenylketonuria, and obesity who want to lose weight by cutting out sugar supplements from their diet. Sativoside and steviol, which operate directly on beta cells to promote insulin secretion, may be used as antihyperglycemic medications in the treatment of type 2 diabetes mellitus. Additionally, the Stevia Sweetener is heat stable up to 200°C and stable in both wet and dry food systems [25]. It would be advantageous for the food industries to develop the novel formulations for cakes and biscuits with stevia as a sucrose substitute and produce products with good quality and achieve consumer acceptability [26]. Currently, the European Union has approved steviol glycosides with the E 960 symbol for use in 31 food categories. In many foods, including cupcakes, butter and sucrose are the main ingredients in significant concentrations. The goal of the current study was to determine how different fat replacement levels-watermelon puree and stevia sweetener-affected the quality attributes of cupcakes.

2. MATERIALS AND METHODS

2.1 Materials

Wheat flour 72 % was obtained from South Cairo Milling Company, Giza, Egypt. All chemicals were used in the experiment were obtained from Egyptian Scientific Company, El-Dokki, Giza, Egypt. Stevia was purchased from super market, Giza, Egypt. All baking ingredients such as butter, sugar, eggs, baking powder, vanillin and watermelon were obtained from local market, Giza, Egypt.

2.2 Methods

2.2.1 Puree production

Watermelon puree preparation: After choosing a watermelon, it was washed with tap water to get rid of any dirt and debris. It was peeled from the

outer peel, and the white peel was chopped into small pieces. 100 ml of water containing 0.2% calcium propionate was added, and the mixture was boiled for 8 to 10 minutes at 100 OC. It was then allowed to cool at room temperature before being blended to achieve a smooth texture, and it was then placed in plastic bags and frozen until it was needed [27].

2.2.2 Cake preparation

Preparation cake, the following recipe was used using the method [5]. with a few modifications: 140 grams (72% extraction rate) of wheat flour, 120 grams (milk butter), 120 grams (sucrose), 67.5 grams (whole eggs), 2.25 grams (baking powder), 2.25 grams (vanilla), and 50 milliliters (ml) of water. As can be seen in Table (1) [28], stevia powder has taken the place of sugar.

In a bowl, sugar and butter were creamed for three minutes at medium speed. After that, for two minutes, eggs and vanilla were added and blended in at the same pace. The batter was combined at a high speed for 4 minutes after the addition of the flour, baking powder, and water. The batter was then stirred for an extra minute at the same speed after cleaning the bowl. Watermelon puree was used to replace 25, 50, 75, or 100% (fat weight basis) of the butter in the formula for fat replacer treatments. Stevia was used in place of sugar at a rate of 100%, as demonstrated. Stevia dosage as a substitute for sucrose is determined by sweetness, as stated in Table (1).

2.2.3 Sensory evaluation

Cake samples were evaluated based on their flavor, texture, taste, color, and total score by a panel of ten highly experienced panelists from the Food Technology Research Institute [29].

2.2.4 Chemical analysis for cakes

Moisture, fat, ash, crude fiber and crude protein $(N \times 5.7)$ and essential minerals were determined for according to AOAC 2012 [30].

Available carbohydrate was calculated by difference, 100-(protein + fat + fiber + ash) [31].

Total calories were calculated according to FAO/WHO [32] as follows: $E=4 \times (Carbohydrate \% + protein \%) + 9 \times (fat \%).$

| Ingredient (g) | Control | 1 | 2 | 3 | 4 | 5 |
|------------------|---------|------|------|------|------|------|
| Flour | 140 | 140 | 140 | 140 | 140 | 140 |
| Butter | 120 | 120 | 90 | 60 | 30 | - |
| watermelon puree | - | - | 30 | 60 | 90 | 120 |
| Sugar | 120 | - | - | - | - | - |
| Stevia | - | 3.02 | 3.02 | 3.02 | 3.02 | 3.02 |
| Eggs | 67.5 | 67.5 | 67.5 | 67.5 | 67.5 | 67.5 |
| Baking powder | 2.25 | 2.25 | 2.25 | 2.25 | 2.25 | 2.25 |
| Vanillin | 2.25 | 2.25 | 2.25 | 2.25 | 2.25 | 2.25 |

Table 1. Formula of produced cupcakes

2.2.5 Determination of minerals

Mineral determination: In accordance with AOAC 2012 [32]. the mineral content (Ca, Fe, and Zn) of samples of the baked cupcakes was assessed using Perkin Elmer's (Model 3300, USA) atomic absorption spectroscopy (AA- 6800, Japan).

2.3 Profile Texture Analysis

Using a Texture Profile Analyzer (TPA) [33] measured the hardness, cohesiveness, and springiness of the crumb. A universal testing device (Brook field Engineering Lab. Inc., Middleboro, MA 02346- 1031, USA) was used to determine the specifications for cake texture. In a TPA, a cylindrical probe with a 25 mm diameter was employed at a speed of 2 mm/s.

2.4 Physical Properties for Cakes

Weight, volume, and specific volume are all physical properties. Weight (g) was calculated [34] volume (ml) was measured by seed displacement. The method was used to determine the specific volume as the ratio of apparent volume to weight. The measurements were carried out three times. Using a Rotronic Hygro Lab EA10-SCS (Switzerland) aw meter, water activity (aw) was measured. The measurements were carried out three times.

2.5 Sensory Evaluation

Cake samples were packed, allowed to cool to room temperature (25°C), and then evaluated for organoleptic qualities, ten expert panelists from the Food Technology Research Institute personnel at the Agriculture Research Center in Giza, Egypt, scored cakes for color, texture, taste, flavor, space distribution, and overall score [29].

2.6 Statistical Analysis

The least significant difference value (LSD) at 0.05 levels of probability to statistically assess

the results for chemical composition and sensory evaluation [35,36].

3. RESULTS AND DISCUSSION

With the 100% puree sample having the highest moisture content and the control having the lowest, fat replacement had a statistically significant impact on moisture content. These results are consistent with studies [5] who noted that a high fiber content in cake could impact the moisture content. The moisture increased dramatically as a result of the addition of puree because high fiber content absorbs more water. [37], Sample 1 with 100% stevia had a substantial increase in moisture compared to the control.

Water availability for biological reactions is gauged by the term "water activity" (aw). It controls how well microorganisms can grow. It has already been acknowledged as a crucial element in assessing a product's safety or shelf life [38.39]. A lot of cupcakes are shown in Table 2. Data showed that, in contrast to the control (0.71), the aw values of the various cupcake samples gradually increased from sample 1 to sample 5 in samples 1, 2, 3, and 4. where sample 5 had the highest average weight (0.85). Their water content may be the cause of this. The addition of watermelon puree steadily increased the water content in samples 1, 2, 3, 4, and 5. Foods were deemed to be non-potentially dangerous according to Rockland & Nishi in 1980 when their aw was less than 0.85, which is below the water activity for Staphylococcus aureus growth and toxin generation. Water activity (aw) is a significant element that influences the spoiling of various bakery items, including breads and cakes, when it has levels above 0.94 [40].

The stability, keeping safety, and quality of the prepared cupcakes, whose aw is less than or equal to 0.85, can be predicted from the results concerning Wa described above.

3.1 Physical Properties of Cupcakes

The results are reported in Table 3, which compares the physical properties of cake products with various amounts of watermelon puree and stevia powder to the control sample. By gradually increasing both of the substitutes (fat and sugar), the weight of the cakes in relation to the control values was dramatically raised. Volume is a crucial component of cakes that greatly affects consumer preference and is correlated with the kind and quantity of shortening used. The best value in samples 1 and 2, which were close to the control, was produced with 25% puree and 100% stevia. Index to volume values (as compared to control) were also shown to decrease as substitute amount increased. Cakes made with 75 and 100% puree and stevia had a lower baking quality. Similar results on the impact of stevia [38]. The visual evaluation of the steviasubstitute chiffon cake tended to be lower in volume, that all the chiffon cakes made no highpitched noises [28].

Cakes with higher levels of fat replacement had a smaller volume (100.72 cm in sample no. 5

compared to 137.5 cm in the control). Cake volume varied significantly between control cakes and those made with puree at 100% replacement levels; the latter had the lowest cake volume. This may suggest that fat substitutes had the capacity to retain more air into the batter (reduced specific gravity) and preserved more air during the final stage of baking (larger cake volume), according to [40,41], Cakes produced less volume when baked as substitution grew (over 50%), indicating that the final product is less aerated and denser. These findings concur with [42]. A batter with less air included or a high specific volume typically has a lower volume and specific volume.

3.2 Texture Profile Analysis

Cakes were subjected to Texture Profile Analysis (TPA), which yielded the textural parameters (hardness, cohesiveness, springiness, and chewiness) that are displayed in Table (4).It can be said that the control cake's texture was particularly soft, light, moist, and fluffy. The stevia-substitute cake developed a little harder texture in the meanwhile.

| l able 2. | Moisture | and wate | r activity | trom | produced | cakes |
|-----------|----------|----------|------------|------|----------|-------|
| | | | | | | |

. . .

| Samples | Moisture % | Water activity | |
|----------|------------|----------------|--|
| Control | 22.5e±5.0 | 0.71a±0.3 | |
| 1 | 22.5e±5.0 | 0.70a±0.3 | |
| 2 | 25.11d±1.0 | 0.82a±0.2 | |
| 3 | 27.4c±0.4 | 0.83a±0.1 | |
| 4 | 28.8b±0.2 | 0.84a±0.1 | |
| 5 | 30.11a±011 | 0.85a±0.1 | |
| LSD 0.05 | 0.87 | 0.29 | |

*Values are means of three replicates ±SD, number in the same column followed by the same letter are not significantly different at 0.05 level. Samle1: cake with 25 % water melon puree and 100 % stevia, sample 2: cake with 50 % water melon puree and 100 % stevia, sample 3: cake with 75 % water melon puree and 100 % stevia.

| Sample | Weight g | Volume cm3 | Specific volumecm3/g | Density g/cm3 |
|----------|--------------|--------------|-------------------------|---------------|
| Control | 70.5e±0.5 | 137.5a±0.5 | 1.95a±0.1 | 0.51abcd±0.1 |
| 1 | 70.5e±0.5 | 127.71b±0.3 | 1.65b±0.1 | 0.61abc±0.1 |
| 2 | 77.30d±0.3 | 127.71b±0.3 | 1.65b±0.1 | 0.61abc±0.1 |
| 3 | 86.5c±0.5 | 115.43c±0.4 | 1.33c±0.1 | 0.75ab±0.3 |
| 4 | 101.2b±1.1 | 105.52d±2.0 | 1.04d±0.1 | 0.96a±0.1 |
| 5 | 109.87a±0.58 | 100.72e±0.72 | 0.92d±0.1 | 0.09a±0.1 |
| LSD 0.05 | 1.05 | 1.60 | 0.16 | 0.26 |

*Values are means of three replicates ±SD, number in the same column followed by the same letter are not significantly different at 0.05 level. Samle1: cake with 25 % water melon puree and 100 % stevia, sample 2: cake with 50 % water melon puree and 100 % stevia, sample 3: cake with 75 % water melon puree and 100 % stevia.

cohesiveness. and Hardness. chewiness increased insignificantly when fat was replaced with watermelon puree. For control and 100% replacement, the hardness of the substituted increased from 11.01 cakes to 12.04. respectively. These findings support the findings of [5], [43], [44], who found that fiber-based fat substitutes increased the hardness (firmness) of cakes. The decrease in the quantity of air bubbles that are integrated into the batter during beating and expand during baking as a result of fat reduction was cited by [45] and [46] as the cause of the increase in hardness. According to TPA results, samples 1, 2, 3, 4, and 5 were gradually harder and chewier than the control.

The increase in fiber content in these samples may be the cause of the increase in hardness and chewiness. By calculating the amount of recovery between the first and second compressions, springiness quantifies elasticity. With more watermelon puree added than in the control, the springiness steadily decreased. The springiness rating decreased when puree was used, although it did not differ significantly from the control cake. This trend is due to the fiber present in these samples. In line with [47], our current findings.

3.3 Sensory Evaluation of Produced Muffins

The average scores for each organoleptic trait are shown in Table (5). The findings supported those reported by [36] and demonstrated that the flavor, color, and odor of the control cake and the cake made with stevia substitute were identical. Until 75% of the cakes' original flavor was replaced with watermelon puree and 100% of them with stevia powder, there were no discernible differences in taste, smell, or color between the cakes. The results here concur with those of earlier studies in that butter makes just a small impact to the color and appearance of baked goods [48,49].

According to [50], a high moisture content in fruit or vegetable-based fat substitute is a key factor in determining the replacement %. The judges preferred cakes (with puree) with a high moisture level; this concurs with [50], [40] and [51] showed that cakes made with 25 or 50% fat substitutes had higher mean scores for flavor and softness (moistness) than the control, which is consistent with our findings. There was no discernible difference in overall acceptance scores between the control, 25%, and 50% replacements, but the 75% and 100% replacements considerably differed from the control.

3.4 Chemical Composition of Produced Cupcakes

The chemical analysis of cupcakes with and without added fat and sugar is shown in Tables (6). The protein level of the cake formula somewhat increased after the puree was added.

It was discovered that cake sweetened with stevia had lower fat contents than the control while having almost the same amounts of protein and moisture and ash. This research followed the same general pattern as that found in [36]. In contrast to the [51] research, the results revealed a sharply significant drop in the amount of fat and calories in all samples with the fat being replaced by puree.

| Table 4. Texture Profile Analysis (TPA) for produced cupcakes | Table 4. | Texture Profile | Analysis | (TPA) | for | produced | cupcakes |
|---------------------------------------------------------------|----------|------------------------|----------|-------|-----|----------|----------|
|---------------------------------------------------------------|----------|------------------------|----------|-------|-----|----------|----------|

| Sample | Hardness | Cohesiveness | Springiness | Chewiness |
|----------|--------------|--------------|-------------|------------|
| Control | 11.01abc±0.5 | 0.32a±0.02 | 2.2a±0.2 | 6.1abc±0.4 |
| | 11.33ab±0.3 | 0.34a±0.1 | 1.9a±0.1 | 6.5a±0.4 |
| 1 | 11.33ab±0.3 | 0.34a±0.1 | 1.9a±0.1 | 6.5a±0.4 |
| 2 | 11.55a±0.5 | 0.35a±0.1 | 1.6a±0.2 | 6.71a±0.3 |
| 3 | 11.77 a±0.5 | 0.38a±0.1 | 1.55abc±0.5 | 6.9a±0.1 |
| 4 | 12.04a±0.2 | 0.41a±0.1 | 1.5abcd±0.5 | 7.11a±0.2 |
| LSD 0.05 | 0.67 | 0.14 | 0.55 | 0.49 |

*Values are means of three replicates ±SD, number in the same column followed by the same letter are not significantly different at 0.05 level Samle1: cake with 25 % water melon puree and 100 % stevia, sample 2: cake with 50 % water melon puree and 100 % stevia, sample 3: cake with 75 % water melon puree and 100 % stevia.

| Sample | Color 10 | Texture 20 | Appearance 20 | Taste 20 | Odor 10 | Space distribution 10 | Overall acceptability 10 | Total score 100 |
|----------|----------|------------|---------------|-----------|-----------|--------------------------|-----------------------------|-----------------|
| Control | 9.5a±0.5 | 19.5a±0.5 | 19.5a±5.0 | 19.8a±0.2 | 10a±0.06 | 9.5a±0.5 | 10a±0.05 | 97.8a±0.3 |
| 1 | 9.5a±0.5 | 19.5a±0.3 | 19a±1.0 | 19.7a±0.3 | 10a±0.06 | 9.5a±0.5 | 9.7a±0.2 | 96.9a±1.0 |
| 2 | 9.5a±0.5 | 19.5a±0.3 | 19a±1.0 | 19.7a±0.3 | 10a±0.06 | 9.5a±0.5 | 9.8a±0.2 | 97a±1.0 |
| 3 | 9.0a±1.0 | 19a±1.0 | 19a±1.0 | 19.5a±0.2 | 9.5a±0.5 | 9a±1.0 | 9.5a±0.5 | 94.5b±0.8 |
| 4 | 8.0a±1.0 | 16b±1.0 | 17b±0.5 | 19.5a±0.5 | 9.6a±0.4 | 8.0ab±1.0 | 8b±1.0 | 84.1b±0.5 |
| 5 | 7.0b±2.0 | 15b±1.0 | 16b±0.5 | 18.0b±1.0 | 9.0ab±1.0 | 7.0abc±1.0 | 7c±0.5 | 79c±0.6 |
| LSD 0.05 | 1.82 | 1.31 | 1.19 | 0.85 | 0.85 | 1.34 | 0.89 | 0.9 |

Table 5. Sensory evaluation of cakes

*Values are means of three replicates ±SD, number in the same row followed by the same letter are not significantly different at 0.05 level. Samle1: cake with 25 % water melon puree and 100 % stevia, sample 2: cake with 50 % water melon puree and 100 % stevia, sample 3: cake with 75 % water melon puree and 100 % stevia.

| Sample | Protein % | Fat % | Ash % | Fiber % | Total Carbohydrates% | Calories kcal/100g | Reduction in calories % |
|----------|-------------|-----------|------------|------------|-------------------------|-----------------------|----------------------------|
| Control | 9.5ab±0.5 | 29.5a±5.0 | 2.27ab±0.3 | 0.16c±0.01 | 58.57e±0.2 | 537.78a±1.0 | - |
| 1 | 9.71ab±0.1 | 24.5b±1.1 | 2.47a±0.2 | 0.19c±0.01 | 63.13d±0.4 | 511.86b±0.2 | 4.82d±0.1 |
| 2 | 9.61ab±0.1 | 24.5b±1.1 | 2.47a±0.2 | 0.19c±0.01 | 63.23d±0.4 | 511.86b±0.2 | 4.82d±0.1 |
| 3 | 9.9a±0.1 | 15.5c±0.5 | 2.85a±0.1 | 0.22c±0.01 | 71.53c±0.5 | 464.22c±0.2 | 13.49c±2.0 |
| 4 | 10.15a±0.17 | 9.3d±1.3 | 3.01a±0.5 | 0.32b±0.11 | 77.22b±0.2 | 433.18d±0.1 | 19.45b±0.2 |
| 5 | 10.31a±0.3 | 4.0e±0.3 | 3.23a±0.2 | 0.45a±0.01 | 82.01a±0.2 | 405.28e±0.5 | 24.63a±1.0 |
| LSD 0.05 | 0.45 | 1.13 | 0.47 | 0.08 | 0.46 | 0.83 | 1.79 |

Table 6. Chemical composition of cupcake (on dry weight basis)

*Values are means of three replicates ±SD, number in the same row followed by the same letter are not significantly different at 0.05 level. Samle1: cake with 25 % water melon puree and 100 % stevia, sample 2: cake with 50 % water melon puree and 100 % stevia, sample 3: cake with 75 % water melon puree and 100 % stevia.

| Sample | Са | Fe | Zn |
|----------|--------------|------------|------------|
| Control | 85.0e±1.0 | 0.76e±0.2 | 0.64ab±0.1 |
| 1 | 86.31e±0.2 | 0.77e±0.5 | 0.67ab±0.1 |
| 2 | 183.52d ±0.5 | 3.51d±1.0 | 0.85a±0.2 |
| 3 | 250.31c±1.0 | 6.42c±0.2 | 1.05a±1.0 |
| 4 | 339.4b±1.0 | 9.31b±1.0 | 1.27a±1.0 |
| 5 | 399.41a±1.0 | 12.72a±0.2 | 1.45a±0.2 |
| LSD 0.05 | 1.35 | 1.01 | 0.69 |

Values are means of three replicates ±SD, number in the same row followed by the same letter are not significantly different at 0.05 level Samle1: cake with 25 % water melon puree and 100 % stevia, sample 2: cake with 50 % water melon puree and 100 % stevia, sample 3: cake with 75 % water melon puree and 100 % stevia.

On the other hand, as the proportion of butter was reduced, the amount of fat in cakes decreased linearly. Because watermelon puree has a high fiber content, as reported [19], fiber, protein, and ash levels increased as replacement levels of puree increased. Additionally, levels of carbohydrates rose as replacement fat levels rose. Puree cakes with less fat were displayed. As anticipated, the replaced cakes' calorie value was much lower due to the decrease in fat content. These findings support research of [5]. Between 4.82 to 24.63% less calories were consumed compared to the control group.

3.5 Minerals Content of Produced Cupcakes (mg/100g)

The mineral content (Ca, Fe, and Zn) of cupcakes prepared with and without a fat- and sugar-replacer is shown in Table (7). Ca, Fe, and Zn levels in the baked good increased as a result of the inclusion of stevia and watermelon puree to the recipe. According to [19],watermelon peels are a good source of Ca, Fe, and Zn, which may account for the increase in minerals. In comparison to the control values, the mineral content of the cake made with puree and stevia was better. It was discovered that stevia-sweetened cake had more iron than the control. According to [36], cakes baked with stevia had more Fe than the control.

4. CONCLUSION

The goal of this effort is to lower the energy content and price of the product while increasing the economic worth of internal watermelon peel by incorporating it into cupcakes that may not alter its technological qualities. Additionally, stevia was used as a natural sweetener in place of sugar. by investigating all the chemical, sensory, and technological characteristics. The findings demonstrated that watermelon puree and stevia are suitable sugar and fat substitutes for cakes and efficient at lowering fat and calorie content. There was no difference between the cakes made with up to 75% puree and 100% stevia and the control in terms of taste, odor, appearance, or general acceptability 100% stevia was added, however no unfavorable changes in general acceptability were noticed. While the panelists preferred cakes with puree because of their high moisture content. This project aims to increase the economic value of internal watermelon peel while lowering the energy content and price of the product by inserting it into cupcakes that may not change its technological properties. As an additional natural sweetener, stevia was substituted for sugar. by including examining every aspect, the technological, sensory, and chemical ones.

The research showed that stevia and watermelon puree are effective sugar and fat alternatives for cakes that can reduce fat and calorie content. In terms of flavor, aroma, appearance, or general acceptance, the cakes made with up to 75% puree and 100% stevia were identical to the control.

By increasing the fat and sugar substitute, weight was increased; however, by progressively increasing the watermelon puree, volume and specific volume were reduced. None of the cake samples showed a discernible difference in the texture profile analysis. Because protein, fiber, ash, and minerals were enhanced in the cakes with both a fat and sugar replacement, they performed better than the control cake.

When compared to the control sample, the calories were reduced by 4.82 to 24.63% due to the replacement of fat and sugar. All cake samples were secure in terms of the value of wa, according to the required shelf-life.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

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