



Design of Filtration System for Aerated Sewage Water

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Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

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ABSTRACT

The study investigated the potential of sand and activated charcoal filtration systems to enhance water quality for irrigation by treating aerated sewage effluent from. Setup involved a 60 cm deep sand filter connected as the inlet to another 30 cm deep sand filter and this filter linked as the inlet to a 30 cm deep charcoal filter. These filters were operated in series at hydraulic loading rates (HLR) of 60 m/h and 10 m/h. Notably, operating the filters in series at an HLR of 10 m/h yielded superior effluent water quality compared to an HLR of 60 m/h. System achieved significant removal efficiencies for turbidity, BOD₅, COD, Total Nitrogen (Total-N), Total Phosphorous (Total-P) with 71.9%, 54.4%, 71.9%, 44.4%, 39.1%, and 42.9% with a 90 cm deep sand filter at an HLR of 10 m/h, and also with a combination of sand and charcoal filters at an HLR of 25 m/h system achieved 81.6%, 80.3%, 63.5%, 47.5%, and 64.3% respectively. We also examined the chemical characteristics of both untreated and treated sewage water samples, revealing a hierarchy of cation and anion prevalence as follows: Na⁺ > Ca²⁺ > Mg²⁺ > K⁺ for cations, and Cl⁻ > HCO₃⁻ > SO₄²⁻ > CO₃²⁻ for anions. Our study demonstrates that the combination of aeration and sand filtration effectively ensures safety by preventing water body pollution and unpleasant odours with high-quality treated wastewater suitable for sustainable agricultural use.

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1. INTRODUCTION

India, which accounts for 18% of the world's population, only has access to 4% of the global freshwater resources, and an overwhelming 80% of the available supply is used for agriculture [1]. In the 21st century, one of the most pressing global challenges is the unequal access to abundant, clean water [2]. According to estimates, around forty percent of the world's population will be affected by water scarcity during the subsequent five decade [3]. The [4] report revealed that 800 million people presently experience water stress, with the number projected to rise to 3 billion by 2030. In this situation, opting for the reuse of treated sewage water becomes indispensable.

According to the [5] report, health hazards associated with sewage water are of greater concern, and this underscores the importance of pre-treating sewage water before reuse, to prevent potential risks to both human health and the surrounding environment [6]. So, efficient wastewater treatment systems are essential not only for effective treatment but also as indicators of a municipality's development and community health, where the quality and extent of wastewater treatment influence their impact on nearby water sources when discharged [7].

To enhance the efficiency of sand filters, pre-treatment methods such as sedimentation, screening, and oil skimming are utilized. These approaches serve to diminish organic load and mitigate media clogging, as documented by [8,9,6]. [6] study showed limited effectiveness in organic matter and nutrient removal through settling, with reductions of 8% for BOD, 13% for COD, and 3% for phosphate. In contrast, [9] research achieved significantly better results, achieving 65% BOD, 60% COD, and 25% phosphate removal in just one hour of settling.

Sánchez-Monedero et al. [10] stated that utilizing aeration system for biological treatment can substantially reduce the potential biological risks that wastewater treatment plant employees might encounter. Sand filtration's dual roles of adsorbing phosphorus, heavy metals, and biomass onto sand grains, as well as facilitating the biodegradation of organic matter, demonstrate its effectiveness as a wastewater treatment method, as supported by various studies [11,12]. Activated charcoal's highly

porous structure and extensive surface area enable it to effectively eliminate a wide range of contaminants [13].

In Tamil Nadu Agricultural University Coimbatore, there is a facility for collection of sewage removal of organic matter through forced aeration. The treated water is to be passed through sand filtration and charcoal filtration before it is used for irrigating forage crops. The objective of this work is to characterize the depth of sand and charcoal for different hydraulic loading rate (HLR).

2. MATERIALS AND METHODS

2.1 Filter Media Characterisation

Silica sand (0.7-1.2 mm) and coconut shell-based activated charcoal (0.5-2.56 mm) were used as filter media. The sand and activated charcoal was sieve analysed according to [14]. Characteristics of silica sand and activated charcoal were studied and shown in Table 3.

The equations used to determine the coefficient of uniformity (C_u) and the coefficient of curvature for both silica sand and activated charcoal are as follows:

$$C_u = \frac{D_{60}}{D_{10}} \quad (1)$$

$$C_c = \frac{(D_{30})^2}{(D_{60} \times D_{10})} \quad (2)$$

Where C_u is the coefficient of uniformity, C_c is the coefficient of curvature, and D_{10} , D_{30} and D_{60} are the sizes of the sieve through which 10%, 30% and 60% of the media would pass.

Particle density of the media was determined by pycnometer method [15]. Bulk density and porosity was determined as per [9].

2.3 Experimental Set Up, Design and Operating Conditions

2.3.1 Filter setup

Filter1

Sand filter of height 90 cm, inner diameter 48 cm is filled with silica sand (0.7-1.2 mm grain size) to a depth of 60 cm.

Filter 2

Sand filter with inside diameter 48 cm is filled with silica sand (0.7-1.2 mm) for a depth 30 cm.

Filter 3

Filter with inside diameter 30 cm is filled with activated charcoal (0.5-2.56 mm) for a depth of 30 cm.

Prior to placing the media in the filter tanks, the filter media was thoroughly washed using tap water until the water obtained from the media ran clear.

2.3.2 Operating conditions

The system was run for 2 weeks at HLR of 60 m/h to ripen the filter until steady-state conditions attained, i.e. when the differences between successive measurements of both COD and BOD were below $\pm 1\%$ [16]. Then the water samples were collected for the analysis. We operated filters at a higher HLR of 60 m/h and a HLR of 10 m/h. In series connection the outlet of (60 cm depth and capacity of 0.16 m³) sand filter was connected as inlet to the sand filter (30 cm depth and capacity of 0.09 m³). This filter outlet was connected as inlet to the filter with activated charcoal (30 cm and capacity of 0.03 m³) (Fig. 2).

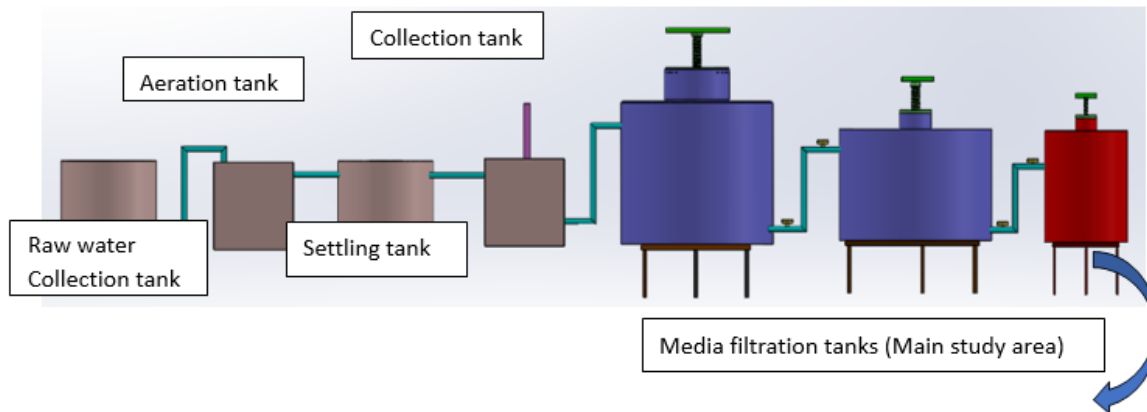


Fig. 1a. Schematic diagram of experimental set up

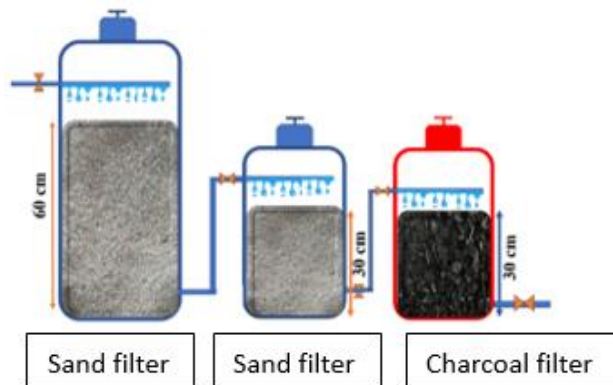


Fig. 1b. Schematic of sand and charcoal filtering system used in the study

Table 1. Details of filter operation during the experimental study

S.No:	Filter tanks	Filter media	HLR(m ³ /m ² /day)	
			Trial-1	Trial-2
1.	Filter1 &2	Silica sand	60	10
2.	Filter3	Activated charcoal	153	25

2.3 Sampling and Analytical Methods

Raw sewage water is directed to the aeration tank. The organic matter and nutrients in the raw sewage water is removed in the aeration tank up to some extent. After aeration water is collected in a tank, where it is mixed thoroughly with a stirrer and then this treated water is used as the influent water for the filter tanks. Samples were collected in the morning between 10 AM and 11 AM.

Raw water samples, samples after aeration, and treated samples with sand and charcoal filters have been collected and were subjected to analysis to assess their physicochemical characteristics using standard testing procedures. pH using (Digital pH meter ISO 9001:2015), EC (Digital conductivity meter ISO:2008), Turbidity (Lovibond turbidity meter), Total suspended solids (APHA 23rd edition-2540D), total dissolved solids (APHA 23rd edition-2540C), dissolved oxygen (APHA 23rd edition-4500C), chemical oxygen demand (APHA 23rd edition-5220B), biological oxygen demand (IS 3025: part 44), total phosphorous (APHA 23rd edition-4500PD), Nitrate-nitrogen, Ammoniacal-nitrogen and total nitrogen (as per IS 3025: part 34). Sodium (Na) and potassium (K) concentration were determined by flame photometry (APHA 3500 Na-B and 3500 K-B). Sulphate was analysed by a turbidimetric method using a spectrophotometer. For the determination of calcium and magnesium, carbonate, bicarbonate, sodium, potassium, chloride and sulphate standard methods have followed [17].

The efficiency of reduction due to filtering for each parameter analysed was calculated as follows;

$$E = \frac{C_{in} - C_{out}}{C_{in}} \times 100 \quad (3)$$

where E is the efficiency (%), C_{in} is the influent concentration and C_{out} is the effluent concentration [8].

2.4 Statistical Analysis

Multiple regression analysis was conducted in SPSS software to formulate regression models for different parameters. The results showed a negative association between HLR and efficiency, whereas depth exhibited a positive association with efficiency. The fitted model was highly significant ($p < 0.001$), with NH_4^+ -N explaining the highest variation (90%), followed

by Total-N (88% of R^2 -value), while Turbidity and TSS were not statistically significant predictors of the dependent variable.

Table 2. Water quality parameters computed by the following equations

Equation	Reference
$SAR = \frac{Na^+}{\sqrt{\frac{Ca^{2+} + Mg^{2+}}{2}}}$	[18]
$\%Na = \left\{ \frac{Na^+ + K^+}{Ca^{2+} + Mg^{2+} + Na^+ + K^+} \right\} \times 100$	[19]
$SSP = \frac{Na^+ \times 100}{Ca^{2+} + Mg^{2+} + Na^+ + K^+}$	[20]
$RSC = (CO_3^{2-} + HCO_3^-) - (Ca^{2+} + Mg^{2+})$	[18]
$MH = \frac{Mg^{2+}}{Ca^{2+} + Mg^{2+}} \times 100$	[21]
$PI = \left[\frac{Na^+ + \sqrt{HCO_3^-}}{Ca^{2+} + Mg^{2+} + Na^+} \right] \times 100$	[22]

3. RESULTS AND DISCUSSION

3.1 Characteristics of Silica sand and Activated Charcoal

Effective size (D_{10}) values of sand and charcoal were 0.9 mm and 0.82 mm while the coefficient of uniformity values were 1.67 and 1.82 (Table 3). For efficient filtration, it is recommended to utilize sands that are categorized as medium to coarse in texture and possess an effective size falling within the range of 0.3 to 1.5 mm. To guarantee adequate hydraulic conductivity and minimize the risk of blockages, it is advisable for the uniformity coefficient to be less than 4.0, as suggested by [23]. In our specific situation, the data we obtained meet these specified criteria.

3.2 Characteristics of Raw Water and Quality after Aeration and Settling Tank

Average pH of raw sewage water was slightly acidic to neutral and that of aerated and settled water was neutral to slightly alkaline (Table 4). EC of the sewage water increased after aeration. BOD_5 :COD ratio of raw sewage water was 0.66, which indicates higher proportion of biodegradable organic matter relative to the overall organic load (as measured by COD). The study revealed that Biochemical Oxygen Demand (BOD) dropped by 76.2%-88.6%. Chemical Oxygen Demand (COD) exhibited a reduction of 56%-77%. Moreover, Total Suspended Solids (TSS) saw decline of 83.4%-91.9%. The average removal rates for NH_4^+ , NO_3^- , and Total-N were 45%, 40.7%, and 37.9%, respectively (Table 4).

Table 3. Characteristics of silica sand and activated charcoal

Parameter	Unit	Parameter values of filter media used in this study	
		Silica sand	Activated charcoal
Filter media size range	mm	0.7-1.2	0.5-2.56
Effective size(D ₁₀)	mm	0.9	0.82
D ₃₀	mm	1.2	1.2
D ₆₀	mm	1.5	1.5
Coefficient of uniformity C _u	-	1.67	1.82
Coefficient of curvature C _c	-	1.06	1.17
Bulk density	g/cm ³	1.43	0.625
Particle density	g/cm ³	2.79	1.46
porosity	%	48.81	57.19

Table 4. Characteristics of raw sewage water and aerated effluent

Parameters	Units	Raw water			After aeration & settling			%Removal		
		Min	Max	Mean±SD	Min	Max	Mean±SD	Min	Max	Mean±SD
Temperature		26.3	29.5	27.9±1.1	26.3	29.5	27.8±1.1	-	-	-
pH	-	6.02	7.02	6.66±0.3	7	8.1	7.6±0.4	-	-	-
EC	dS/m	1.81	2.44	2.13±0.2	2.1	2.7	2.4±0.2	-	-	-
Turbidity	NTU	116	182	148±23	4.8	6.8	5.6±0.7	94.5	96.8	96±96
DO	mg/l	1.4	2.8	2.0±0.5	3	4.8	3.7±0.6	-	-	-
COD	mg/l	284	515	433±74	112	134	124±7.6	56	77.1	70±6.7
BOD ₅	mg/l	210	375	288±51	28	52	41±9.0	76.2	88.6	85.6±3.9
TSS	mg/l	205	322	274±45	26	35	30±3.4	83.4	91.9	88.6±2.4
Ammono-N	mg/l	20	36.4	29.4±5.5	12	19	16.0±2.8	40	47.8	45.3±2.6
Nitrate-N	mg/l	2.7	3.8	3.3±0.4	1.6	2.4	2.0±0.3	36.8	44.8	40.7±2.7
Total-N	mg/l	50	78	64±9.7	31	50.2	39.7±6.5	35.6	38.6	37.9±1.0
Total-P	mg/l	10.1	18	14.3±2.9	6.3	12.8	9.1±2.0	28.9	43.6	35.9±4.9
Ortho-P	mg/l	6.7	9.6	7.8±1.0	2.7	6.5	4.6±1.4	30.5	59.7	41.9±11.8

*(Average of 9 samples presented in terms of mean and SD)

Table 5. Removal efficiency of the filtration system

Parameters	Units	Sand (Trial 1)	Charcoal (Trial 1)	Silica sand (Trial 2)	Charcoal (Trial 2)	Overall efficiency (With aeration and filter media)	
						Trial 1	Trial 2
Turbidity	NTU	69.3	78.4	71.9	81.6	99	99
COD	mg/l	43.8	47	54.4	63.5	85	90
BOD ₅	mg/l	53.1	57	71.9	80.3	94	98
TSS	mg/l	57.9	61.2	57.9	70.2	96	97
NH ₄ ⁺ -N	mg/l	30.6	31.7	49.9	55.8	63	76
NO ₃ -N	mg/l	34.5	34.7	44.5	49.1	61	70
Total-N	mg/l	24.2	26	44.4	47.5	52	70
Total-P	mg/l	32.9	40.1	39.1	64.3	59	76
Ortho-P	mg/l	33.8	47.2	42.9	72.1	65	82

In the table provided, all the values are expressed as percentages (%)

Table 6. Removal of pollutants using sand and charcoal media for filtration

Parameter	Unit	Influent water	Silica sand (HLR 60 m/h)				Charcoal (HLR 153 m/h)	Influent water	Silica sand (HLR 10m/h)			Charcoal (HLR 25m/h)
			30cm	60cm	90cm	120cm			30cm	60cm	90cm	
pH	-	7.57±0.4	7.52±0.3	7.48±0.3	7.49±0.3	7.60±0.3	7.57±0.4	7.52±0.3	7.48±0.3	7.49±0.3	7.73±0.35	
EC	dS/m	2.5±0.2	2.2±0.2	2.0±0.2	1.9±0.2	1.8±0.2	2.5±0.2	2.0±0.2	1.8±0.1	1.6±0.2	1.2±0.1	
TDS	mg/l	1639±92	1240±160	1132±105	1101±106	1078±93	1640±92	1189±94	1068±67	1044±59	860±70	
Turbidity	NTU	5.6±0.7	3.0±0.8	2.4±0.6	1.7±0.3	1.2±0.2	5.9±0.6	3.0±0.8	2.1±10.5	1.7±0.3	1.1±0.2	
COD	mg/l	121.3±7.5	95.6±7.4	83.8±5.2	67.9±4.2	62.8±3.5	122.2±8.0	91.1±11.3	75.5±7.2	56.0±8.9	44.8±5.9	
BOD ₅	mg/l	40.9±7.1	29.2±4.2	25.2±3.58	19.0±2.7	17.5±2.6	37.6±8.0	24.7±3.9	17.1±2.1	10.3±2.2	7.2±1.7	
TSS	mg/l	28.1±4.2	17.0±1.7	12.5±1.6	11.8±1.6	10.9±1.9	28.2±4.4	17.0±1.7	12.5±1.6	11. ±1.6	8.3±1.1	
NH ₄ ⁺ -N	mg/l	15.9±2.2	13.0±1.8	11.8±1.6	11.0±1.6	10.9±1.7	16.0±2.8	11.5±2.0	9.7±1.8	8.1±1.9	7.1±1.7	
NO ₃ -N	mg/l	2.0±0.3	1.7±0.3	1.5±0.2	1.3±0.2	1.3±0.2	2.0±0.3	1.7±0.3	1.3±0.2	1.1±0.2	1.0±0.2	
Total-N	mg/l	41.1±6.7	33.6±5.4	32.3±5.7	31.2±5.3	30.7±5.0	39.7±6.5	29.1±5.9	24.8±4.6	22.0±3.0	18.9±2.9	
Total-P	mg/l	9.8±2.3	8.0±1.8	7.2±1.7	6.5±1.4	5.9±1.5	9.4±2.2	7.3±1.7	6.4±1.7	5.8±1.5	3.4±0.9	
Ortho-P	mg/l	5.1±1.1	3.8±0.8	3.5±0.8	3.4±0.8	2.7±0.8	5.0±1.1	3.6±0.9	3.0±0.8	2.9±0.8	1.4±0.5	

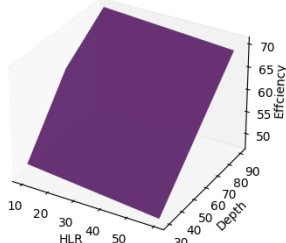


Fig. 2A. Turbidity
 $y = -0.0765 \times \text{hlr} + 0.3565 \times \text{depth} + 41.5800$

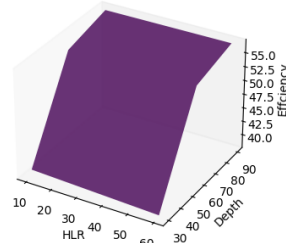


Fig. 2B. Total Suspended Solids
 $y = -0.0025 \times \text{hlr} + 0.3155 \times \text{depth} + 31.9159$

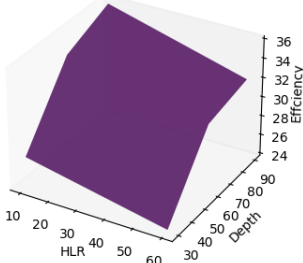


Fig. 2C. Total Dissolved Solids
 $y = -0.0679 \times \text{hlr} + 0.1419 \times \text{depth} + 25.0526$

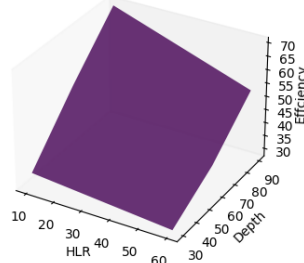


Fig. 2D. Biological Oxygen Demand
 $y = -0.2626 \times \text{hlr} + 0.5301 \times \text{depth} + 23.6722$

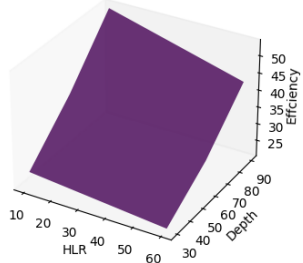


Fig. 2E. Chemical Oxygen Demand
 $y = -0.1503 \times \text{hlr} + 0.4285 \times \text{depth} + 15.2326$

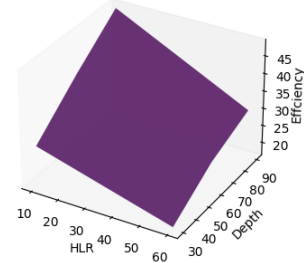
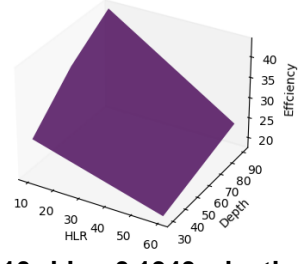
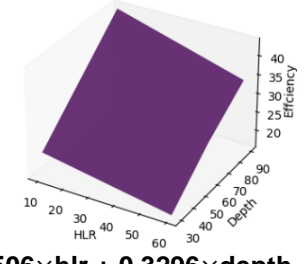


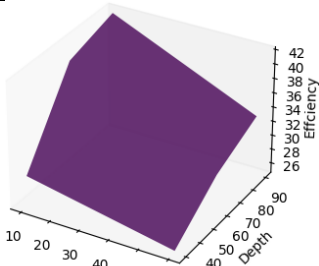
Fig. 2F. Ammoniacal-N
 $y = -0.2918 \times \text{hlr} + 0.2858 \times \text{depth} + 25.0456$



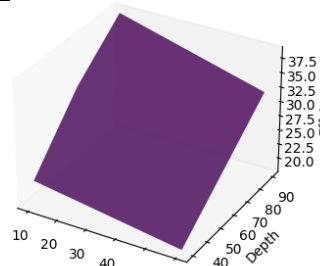
$y = -0.3010 \times \text{hlr} + 0.1940 \times \text{depth} + 27.7448$
Fig. 2G. Total-N



$y = -0.1506 \times \text{hlr} + 0.3296 \times \text{depth} + 15.1948$
Fig. 2H. Nitrate-N



$y = -0.1496 \times \text{hlr} + 0.1845 \times \text{depth} + 27.7870$
Fig. 2I. Ortho-P



$y = -0.1153 \times \text{hlr} + 0.2630 \times \text{depth} + 16.7756$
Fig. 2J. Total-P

Fig. 2A-2J. Physico-Chemical Parameters profile with 90cm Sand Media Treatment
 Fig. 2A-2J , each graph has been fitted with surface with 42 sampling points

3.3 Filter Tanks

Table 5 provides a summary of the results. The effluent characteristics of the filter tanks exhibited fluctuations in response to variations in influent values for all the parameters.

3.3.1 pH and EC

The pH of outlet water samples remained consistent across both the hydraulic loading rates, indicating independence from hydraulic loading. Inlet pH ranged from 7.01 to 8.1 with mean value of 7.57 ± 0.4 , decreasing to 7.0 to 7.82 for a 60cm depth of silica sand, with a slight increase at the charcoal outlet to a range of 7.20 to 8.20 with mean value of 7.73 ± 0.35 at HLR 60cm/h (Table 5). The system's pH level fell within the acceptable range of 6.5 to 8.5, consistent with the established standards set by [24]. The most notable decrease in electrical conductivity (EC) was observed in the sand, declining from 2.5 ± 0.2 dS/m to 1.6 ± 0.2 dS/m at a flow rate of 10 m/h and from 1.6 ± 0.2 dS/m to 1.2 ± 0.1 dS/m with charcoal at a flow rate of 25 m/h (Table 5). However, its highest effectiveness was observed up to a depth of 60 cm, with a slightly lower efficiency in the 60 cm to 90 cm range. Charcoal achieved its highest removal rate, reaching 18%, exclusively at an HLR of 25 m/h, resulting in an effluent EC of 1.0 dS/m, which falls below the permissible limit outlined in [18]. Meanwhile, the most substantial EC removal was observed within the upper 30cm layer of silica sand as similar to [9,25].

3.3.2 Turbidity and TSS

One of the most essential indicators to evaluate how effectively a filter is working is to evaluate in terms of turbidity removal [26]. Filter tanks achieved a consistent 99% turbidity removal rate at both the hydraulic loading rates (Table 6). Since the influent was aerated water with low initial turbidity, our investigation revealed no significant variations in turbidity and TSS removal associated with different HLR conditions. The effluent had a turbidity of 1.1 ± 0.2 NTU and a TSS of 8.3 ± 1.1 mg/l (as shown in Table 5), with over 50% of the removal happening within the top 30 cm of the sand layer (Fig. 2A).

3.3.3 COD and BOD₅

The study's results demonstrated the superior performance of reducing COD and BOD₅ levels. Specifically, when influent COD was 121.3 ± 7.5 mg/l, it decreased to 67.9 ± 4.2 mg/l with silica

sand at HLR 60 m/h and after charcoal at HLR 153 m/h it was 62.8 ± 3.5 mg/l. Similarly, at an influent COD of 122.2 ± 8.0 mg/l, silica sand reduced it to 56.0 ± 8.9 mg/l at HLR of 10 m/h, while after charcoal filters achieved a reduction of 44.8 ± 5.9 mg/l at HLR of 25 m/h. Furthermore, BOD₅ levels decreased from 40.9 ± 7.1 mg/l to 17.5 ± 2.6 mg/l at an HLR of 60 m/h and from 37.6 ± 8.0 mg/l to 7.2 ± 1.7 mg/l at an HLR of 10 m/h with sand and charcoal (Table 5). These findings underscore the significant advantages of utilizing silica sand as a filtration medium for effective organic pollutant removal in wastewater treatment processes.

Organic matter not only contributes to water odour and colour issues but also serves as a microbial nutrient, leading to complications during the disinfection process, highlighting the importance of its removal [27].

BOD₅ and COD removal primarily occurs through adsorption and biological degradation facilitated by attached growth bacteria [28,29]. With media filtration we obtained 80.3% and 63.5% removal efficiency of BOD₅ and COD (Table 6). We achieved 93% BOD₅ removal at HLR 10 m/h and 96% at 60 m/h by aeration and sand media (Table 6), similar to [30] findings of 96.5%, 99.1%, and 96.8% BOD₅ removal using sand media at different retention times. However, it is important to note that their influent BOD₅ was 1.6 times lower than our raw water BOD₅. We have attained a 94% BOD₅ removal efficiency with aeration and media filtration at a HLR of 10 m/h and 98% at 60 m/h (Table 6). These results are in line with those reported by [30], where they achieved BOD removal rates of 98.8%, 99.5%, and 98.9% using sand and charcoal media at hydraulic retention times of 12 h, 24 h, and 36 h, respectively.

3.3.4 Nutrient removal by the filter tanks

At different HLRs of 60 m/h and 10 m/h, the removal efficiencies for $\text{NH}_4^+ - \text{N}$, $\text{NO}_3^- - \text{N}$, and Total-N were measured. Results showed that at HLR 60 m/h, average removal rates were 31.7%, 34.7%, and 26%, while at HLR 10 m/h, they improved to 55.8%, 49%, and 47%, respectively with sand and charcoal (Table 6). When the initial total nitrogen concentrations were 41.1 ± 6.7 mg/l and 39.7 ± 6.5 mg/l, they decreased to 30.7 ± 5.0 mg/l and 18.9 ± 2.9 mg/l at HLR 60 m/h and 10 m/h, respectively (Table 5). Silica sand filter tanks achieved the highest Total-N removal efficiency of 34.5% and 44.5% at HLR 60 m/h and 10 m/h (Fig. 2G).

Achak et al. [28] explained that nitrogen removal involves denitrification, nitrification, microbial assimilation, and the physical-chemical adsorption of ammonium ions onto organic matter. The effluent total-N levels varied between 15.8 mg/l and 25 mg/l, with an average total nitrogen concentration of 20 mg/l, which falls within the acceptable limit set by (Israel). In our scenario, the decrease in NO₃⁻-N concentration from 2 mg/L to 1 mg/L suggests that denitrification was able to effectively convert nitrate into gaseous forms. The loss of NH₄⁺ - N by volatilization occurs when the pH is between 7.8 and 8.4, according to [31]. This situation is relevant to our inquiry since the influent from the filter tanks has a pH range of 7.5-8.01. The influent NH₄⁺ - N concentration in the filter tanks was 16mg/l, and it was reduced to 7 mg/l in the effluent following sand and charcoal filtration. [8] observed a low total-N removal efficiency of only 5% in sand filter (60cm depth) due to the absence of anaerobic conditions as the columns were exposed to air. In our study, where the filter tanks were enclosed, sand achieved higher removal rates of 21.6% at HLR of 60 m/h and 37.6% at HLR of 10 m/h (Fig. 2G).

Phosphorous removal primarily occurs through biodegradation and adsorption on slimy layers that form on sand media, with precipitation and adsorption onto minerals as key removal mechanisms [32]. With silica sand (90cm), it was found that the removal rates for Total Phosphorus (Total-P) and Orthophosphate (Ortho-P) were 39% and 43% respectively (Fig. 2I and 2J). However, with an additional layer of activated charcoal(30cm) the removal efficiencies increased significantly to 64% for Total-P and 69% for Ortho-P (Table 6). Notably, the activated charcoal demonstrated much better performance in removing phosphorus and orthophosphate at the lower HLR of 25 m/h compared to a higher HLR of 153 m/h (Table 5). With activated charcoal at HLR 25 m/h, Total-P removed was 25% and Ortho-P was 29%. Overall Total-P removal with aeration and media filtration was 59% and 76%. In their study [30], attained Total-P removal rates of 43.6%, 34.5%, and 33.6% at hydraulic retention times (HRTs) of 24, 36, and 48 hours, respectively, using sand media, while our filters showed comparable results when the influent Total-P ranged from 9 ± 4.9.

Table7. Characteristics of filter tanks influent

Parameters	Raw water	After aeration& settling	Silica sand	Activated charcoal	Silica sand	Activated charcoal
Ca ²⁺	3.5	2.7	2	1.9	1.7	1.6
Mg ²⁺	4.5	2.3	1.7	1.7	1.6	1.5
Na ⁺	11.5	10.2	8	7.7	7.1	6.8
K ⁺	0.9	0.7	0.5	0.5	0.4	0.4
CO ₃ ²⁻	0.7	0.5	0.3	0.3	0.4	0.3
HCO ₃ ¹⁻	8.8	6.7	5.5	5.5	5.4	5.0
Cl ⁻	9.3	9.9	8.6	6.3	8.4	4.8
SO ₄ ²⁻	2.4	2.2	1.8	1.7	1.7	1.5

All the parameters (mean of 7 samples) expressed in meq/l.

Table 8. Characteristics of the treated sewage water for irrigation purpose

Sample	Irrigation purpose					
	%Na	SAR	SSP	RSC	MH	PI
Raw water	55.6	4.6	50.6	1.5	56.3	70.6
After aeration	63.5	5.1	58.4	2.2	46	81.4
HLR (60 m/h)						
Silica sand (90cm)	62.2	4.1	57.1	2.1	45.9	85.4
Activated charcoal (30cm)	60.4	3.7	54.9	2.2	47.2	85.4
HLR (10 m/h)						
Silica sand (90cm)	60.4	3.6	56.3	2.3	49.1	87.0
Activated charcoal (30cm)	61.9	3.5	57.9	2.6	48.1	93.1

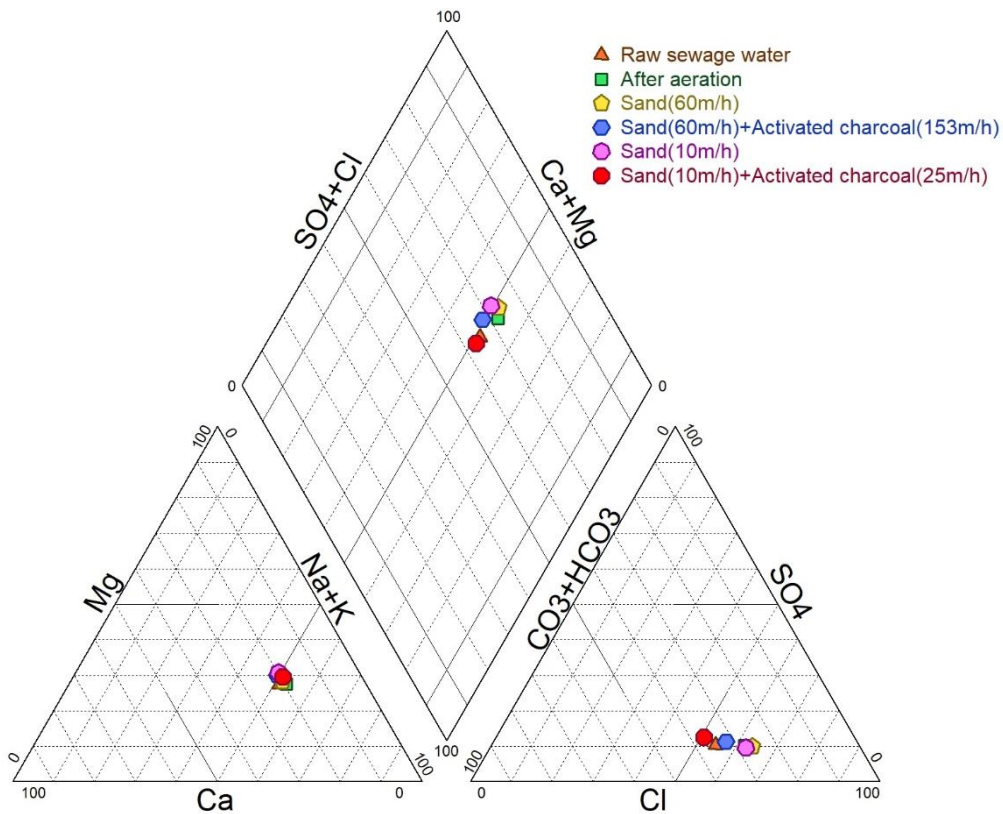


Fig. 3. Piper trilinear diagram for major ions of water samples

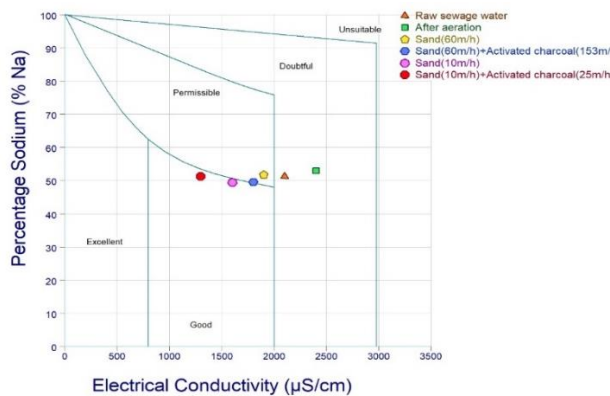


Fig. 4. Assessing the Suitability of Water Samples for Irrigation Using the Wilcox diagram

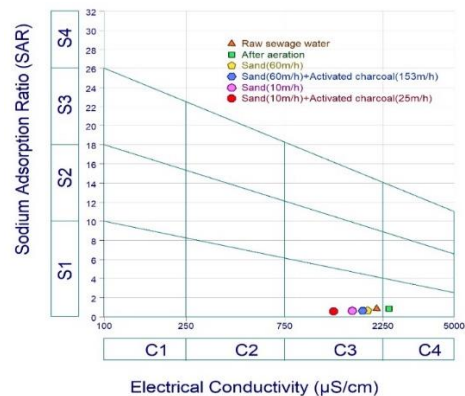


Fig. 5. suitability of water sample according to USSL diagram

3.3.5 Suitability of treated sewage water for irrigation purpose

The chemical characteristics of both untreated and treated sewage water samples were examined to assess their appropriateness for irrigation. The findings obtained have been presented in Tables 7 and 8. The hierarchy of cation and anion prevalence, based on milligram

equivalents, was as follows: $Na^+ > Ca^{2+} > Mg^{2+} > K^+$ for cations and $Cl^- > HCO_3^- > SO_4^{2-} > CO_3^{2-}$. The hydraulic loading rate had an impact on water quality, with a lower filtration rate leading to a decrease in concentration of ions. Ions were efficiently removed by sand down to a depth of 60 cm, and beyond that, between 60 cm and 90 cm depth of sand, there was no alteration in ionic concentration.

The Piper diagram is a valuable tool for assessing water hydrochemistry and facies classification, featuring two triangular fields and a diamond-shaped field, with cations represented as a percentage of total cations in meq/l as a single point on the left triangle and anions on the right triangle [33]. The trilinear diagram can expose both similarities and distinctions between water samples, as similar-quality water tends to cluster together. In the Piper trilinear classification, the water samples were fall under Na^+ , K^+ , and Cl^- ionic type, with the observation that alkalis ($\text{Na}^+ + \text{K}^+$) surpassed alkaline earth ($\text{Ca}^{2+} + \text{Mg}^{2+}$), and strong acids ($\text{SO}_4^{2-} + \text{Cl}^-$) exceeded weak acids ($\text{CO}_3^{2-} + \text{HCO}_3^-$) (Fig. 3).

3.3.6 Total dissolved solids (TDS)

Assessing groundwater quality for irrigation is crucial, with a focus on Total Dissolved Solids (TDS) as a significant parameter, driven by the need to address the presence of harmful solid contaminants in the water [34]. In our scenario, the TDS at a HLR of 10 m/h was 860 ± 70 mg/l, falls within acceptable limits for irrigation purposes (Table 5).

3.3.7 Sodium hazard

Elevated sodium levels compared to calcium and magnesium concentrations can harm soil structure [35]. The average %Na in both untreated and treated water exceeded 60%, which is not in line with recommended levels for irrigation water [18,19]. Based on wilcox's plot, sand and activated charcoal treated samples fall under permissible class, raw sewage water sample and aerated sample fall under doubtful class for irrigation (Fig. 4). The SAR values in the collected water samples varied between 3.5 and 5.1. Water samples fall under C3-S1 (high salinity and low sodium hazard) class and aerated sample fall under C4-S1 (very high salinity and low sodium hazard) class (Fig. 5).

3.3.8 Magnesium hazard

Irrigation water samples with magnesium hazard values exceeding 50 are deemed unsuitable and harmful for irrigation purposes [25]. In our samples, the magnesium hazard value remained below 50 (Table 7).

3.3.9 Permeability index

In the current study, the water samples fall in class I category [22] and exhibited a permeability

index exceeding 75%, signifying their suitability for irrigation (Table 7) [36].

4. CONCLUSION

The study convincingly demonstrates that the utilization of a filtration system integrating aeration and media filtration, particularly using sand with activated charcoal, is an effective approach for sewage water treatment. This approach promotes reuse while also reducing health and environmental risks. It achieved higher removal efficiencies compared to previous studies, with 99% turbidity, 90% COD, 97% BOD₅, 70% Total-N, and 76% Total-P at HLR of 10m/h for sand and 25m/h for activated charcoal. At a hydraulic loading rate (HLR) of 10 m/h, the average TDS concentration in the filtered effluent was 860 mg/l and based on SAR and MH values it can be suggested that the treated water is permissible for irrigation use.

COMPETING INTERESTS

Authors have declared that no competing interests exist.

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